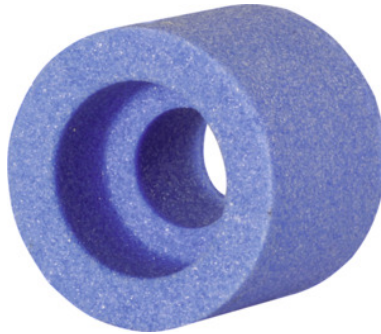


**Precision internal cylindrical grinding wheel D×T×H (mm), 20×20×6****Order data**

Order number	595023
GTIN	9003176647285
Item class	53Y

Description**Version:**

High performance special electro-bonded Aluminium Oxide internal cylindrical grinding wheels in ceramic bonding.

Application:

General use for internal cylindrical grinding, e.g. for grinding through holes, dowel holes.

Specification:

97A802I5V112 Steel universal.

Shape: 5

Recess depth F 1: 7 mm

Technical description

Grinding process	Internal cylindrical
Grinding media	High-performance special aluminium oxide
Grinding medium code	A
Specification	97A802I5V112 Steel universal
Shape	5

Disc Ø D	20 mm
Disc thickness T	20 mm
Product name attribute	20×20×6
Bore Ø H	6 mm
Recess Ø P	13 mm
Recess depth F 1	7 mm
Type of product	Internal cylindrical grinding wheel

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable only under restricted conditions		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
wet maximum	suitable		