TYROLIT

Precision internal cylindrical grinding wheel D×T×H (mm), 20×20×6

Order data

Order number	595023
GTIN	9003176647285
Item class	53Y

Description

Version:
High performance special electro-bonded Aluminium Oxide internal cylindrical grinding wheels in ceramic bonding.
Application:
General use for internal cylindrical grinding, e.g. for grinding through holes, dowel holes.
Specification:
97A802I5V112 Steel universal.

Technical description

Grinding process	Internal cylindrical
Grinding media	High-performance special aluminium oxide
Grinding medium code	A
Specification	97A802I5V112 Steel universal
Shape	5
Disc ∅ D	20 mm

Disc thickness T	20 mm
Product name attribute	20×20×6
Bore ∅ H	6 mm
Recess ∅ P	13 mm
Recess depth F 1	7 mm
Type of product	Internal cylindrical grinding wheel

User data

	Suitability	V_c	ISO code
Steel < 900 N/mm²	suitable only under restricted conditions		
Steel < 1400 N/mm²	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
wet maximum	suitable		