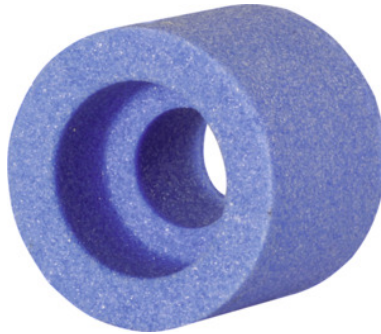


**Precision internal cylindrical grinding wheel D×T×H (mm), 25×25×10****Order data**

Order number	595024
GTIN	9003176647384
Item class	53Y

**Description****Version:**

**High performance special electro-bonded Aluminium Oxide internal cylindrical grinding wheels in ceramic bonding.**

**Application:**

General use for internal cylindrical grinding, e.g. for grinding through holes, dowel holes.

**Specification:**

**97A802I5V112 Steel universal.**

Shape: 5

Recess depth F 1: 10 mm

**Technical description**

Grinding process	Internal cylindrical
Grinding media	High-performance special aluminium oxide
Grinding medium code	A
Specification	97A802I5V112 Steel universal
Shape	5

Disc Ø D	25 mm
Disc thickness T	25 mm
Product name attribute	25×25×10
Bore Ø H	10 mm
Recess Ø P	16 mm
Recess depth F 1	10 mm
Type of product	Internal cylindrical grinding wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
wet maximum	suitable		