

**Precision internal cylindrical grinding wheel D×T×H (mm), 40×40×13****Order data**

Order number	595043
GTIN	9003176647445
Item class	53Y

**Description****Version:**

**High performance special electro-bonded Aluminium Oxide internal cylindrical grinding wheels in ceramic bonding.**

**Application:**

General use for internal cylindrical grinding, e.g. for grinding through holes, dowel holes.

**Specification:**

**97A802I5V112 Steel universal.**

**Technical description**

Grinding process	Internal cylindrical
Grinding media	High-performance special aluminium oxide
Grinding medium code	A
Specification	97A802I5V112 Steel universal
Shape	5
Disc Ø D	40 mm

Disc thickness T	40 mm
Product name attribute	40×40×13
Bore Ø H	13 mm
Recess Ø P	20 mm
Recess depth F 1	20 mm
Type of product	Internal cylindrical grinding wheel

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
wet maximum	suitable		