



CBN cup grinding wheel D×T×H (mm), 75×30×20, Type: B126



Order data

Order number	597210 B126
GTIN	9003176407773
Item class	53Y

Description

Version:

Tool grinding wheels with **CBN grit** in synthetic resin bonding for long service life and consistently high metal removal rates. The sandwich carrier body system of composite aluminium materials ensures high vibration damping and hence smooth grinding with consistent grinding results at high surface quality. For fine surface quality and good metal removal rates. **Specification: B126C75B AMIGO-HSS.**

Application:

For tool grinding on all common tool grinding machines. For grinding high alloy (HSS) tool steels and case-hardening steels, Stellite.

Technical description

Grit	B126
Grinding medium code	CBN
Specification	B126C75B AMIGO-HSS
Grinding media	Cubic Boron Nitride

Grinding process	Tool grinding
Shape	11V9
Disc Ø D	75 mm
Disc thickness T	30 mm
Product name attribute	75×30×20
Bore Ø H	20 mm
Abrasive coating width W end face	2 mm
Abrasive coating height X	10 mm
Type of product	Tapered cup grinding wheel

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable only under restricted conditions		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		