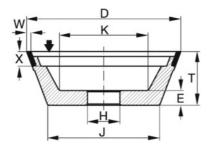


Diamond cup grinding wheel D×T×H (mm), 100×35×20, Type: D64



Order data

Order number	597540 D64		
GTIN	9003177213038		
Item class	53Y		

Description

Version:

Cup grinding wheels and dished grinding wheels with diamond abrasive coating. Finegrained for the best surface quality and good metal removal rates. **Specification: D64C50B DIAGO W-Carbide.**

Application:

For general use on all common tool grinding machines. For grinding carbide tools and short chipping non-ferrous materials. Very well suited to dry grinding, but can also be used for wet grinding.

Technical description

Grit	D64		
Grinding medium code	D		
Specification	D64C50B DIAGO W-Carbide		
Grinding media	Diamond		
Grinding process	Tool grinding		
Shape	11V9		
Disc Ø D	100 mm		

Disc thickness T	35 mm		
Product name attribute	100×35×20		
Bore Ø H	20 mm		
Abrasive coating width W end face	3 mm		
Abrasive coating height X	10 mm		
Type of product	Tapered cup grinding wheel		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Carbide (HM)	suitable		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable only under restricted conditions		
dry	suitable		