

**Diamond cup grinding wheel D×T×H (mm), 100×20×20, Type: D91****Order data**

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|--------------|---------------|
| Order number | 597620 D91 |
| GTIN | 9003171945409 |
| Item class | 53Y |

Description**Version:****Cup grinding wheels and dished grinding wheels with diamond abrasive coating.**

General-purpose grit for medium to fine surface quality and very good metal removal rates.

Specification: D91C75B DIAGO W-Carbide.**Application:**

For general use on all common tool grinding machines. For grinding **carbide tools and short chipping non-ferrous materials.** Very well suited to dry grinding, but can also be used for wet grinding.

Technical description

| | |
|----------------------|-------------------------|
| Grit | D91 |
| Grinding medium code | D |
| Specification | D91C75B DIAGO W-Carbide |
| Grinding media | Diamond |
| Grinding process | Tool grinding |

| | |
|-----------------------------------|----------------------------|
| Shape | 12V9 |
| Disc Ø D | 100 mm |
| Disc thickness T | 20 mm |
| Product name attribute | 100×20×20 |
| Bore Ø H | 20 mm |
| Abrasive coating width W end face | 2 mm |
| Abrasive coating height X | 10 mm |
| Type of product | Tapered cup grinding wheel |

User data

| | Suitability | V _c | ISO code |
|--------------|---|----------------|----------|
| Carbide (HM) | suitable | | |
| Plastic, GRP | suitable only under restricted conditions | | |
| wet maximum | suitable only under restricted conditions | | |
| dry | suitable | | |