

Diamond dresser with MT1 arbor, Diamond weight: 2,4ct



Order data

Order number	599720 2,4
GTIN	9003172494609
Item class	53Y

Description

Version:

Standard dressing tool for all machines with suitable holders. The dressers are intended to be **disposable** and should be renewed completely on reaching their wear limit. (They cannot be replaced in the holder.)

With spanner flats for each removal. Disposable **multi-grit** dresser with several individual diamonds.

Application:

For precision dressing and sharpening of grinding wheels to (re)create a defined condition of the grinding tool (axial and radial run-out, surface structure, grinding behaviour). For one-off and short series manufacture. Ensure sufficient flow of cooling lubrication. Short clamping distances (free length $< 2 \times D$) avoid vibration problems. For **straight** grinding wheel profiles for surface and external cylindrical grinding.

Technical description

Diamond weight	2.4 ct
Dresser type	Multi-grit
for grinding wheel sizes	maximum Ø500 mm
Overall length L	57 mm
Head Ø D ₂	14 mm
Grinding medium code	D
Type of product	Hand dresser