

**Diamond dished grinding wheel D×T×H (mm), 100×25×20, Type: D64****Order data**

Order number	597700 D64
GTIN	9003170380126
Item class	53Y

Description**Version:**

Cup grinding wheels and dished grinding wheels with diamond abrasive coating. Fine-grained for the best surface quality and good metal removal rates. **Specification: D64C50B DIAGO W-Carbide.**

Application:

For general use on all common tool grinding machines. For grinding **carbide tools and short chipping non-ferrous materials.** Very well suited to dry grinding, but can also be used for wet grinding.

Technical description

Grit	D64
Specification	D64C50B DIAGO W-Carbide
Grinding medium code	D
Grinding process	Tool grinding
Grinding media	Diamond

Shape	12A2D
Disc Ø D	100 mm
Disc thickness T	25 mm
Product name attribute	100×25×20
Bore Ø H	20 mm
Abrasive coating width W end face	6 mm
Abrasive coating height X	2 mm
Type of product	Sanding pad

User data

	Suitability	V _c	ISO code
Carbide (HM)	suitable		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable only under restricted conditions		
dry	suitable		