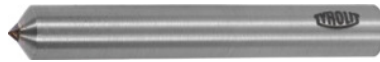




Diamond dresser cylindrical, Diamond weight: 0,7ct



Order data

| | |
|--------------|---------------|
| Order number | 599700 0,7 |
| GTIN | 9003174460800 |
| Item class | 53Y |

Description

Version:

Standard dressing tool for all machines with suitable holders. The dressers are intended to be **disposable** and should be renewed completely on reaching their wear limit. (They cannot be replaced in the holder.) Disposable **single grit** diamond dresser.

Application:

For precision dressing and sharpening of grinding wheels to (re)create a defined condition of the grinding tool (axial and radial run-out, surface structure, grinding behaviour). For one-off and short series manufacture. Ensure sufficient flow of cooling lubrication. Short clamping distances (free length < 2×D) avoid vibration problems. For straight, **slightly concave, and convex** grinding wheel profiles for external cylindrical grinding, surface grinding, **internal cylindrical grinding and profile grinding in the absence of sharp points**. Take care to mount the device in the correct position (inclination 3° to 15° to the grinding centre for both axial directions). So that the dresser wheel wears evenly, turn it 90° in the holder at regular intervals.

Technical description

| | |
|--------------------------|--------------------|
| Overall length L | 70 mm |
| Dresser type | Single grit |
| Diamond weight | 0.7 ct |
| for grinding wheel sizes | Ø250×50–Ø400×35 mm |
| Head Ø D ₁ | 10 mm |
| Grinding medium code | D |
| Type of product | Hand dresser |

