Garant

CCGW 060208, BU7220, Cutting edge version: G

Order data

Order number	265409 G
GTIN	4045197895523
Item class	21H

Description

Version:
Fitted with 2 cutters.
Corner radius: 0.8 mm
Grade: BU7220
Cutting depth a_p: 0.03 - 0.12 mm
Feed f: 0.04 - 0.12 mm/rev.
Cutting speed v_c main application: 120 - 160 m/min
Cutting edge version: G

Technical description

Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting depth a_p	0.03 - 0.12 mm
Feed f	0.04 - 0.12 mm/rev.

Cutting edge version	G
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Tool material	CBN
Cutting speed v_c main application	120 - 160 m/min
Grade	BU7220
ISO code indexable insert	CCGW 060208
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		