

**Garant**
**VBGW 110304, BU7220, Cutting edge version: G**

**Order data**

Order number	265460 G
GTIN	4045197895691
Item class	21H

**Description**
**Version:**

Fitted with 2 cutters.

Grade: BU7220

Cutting edge version: G

Cutting depth  $a_p$ : 0.03 - 0.12 mm

Feed  $f$ : 0.04 - 0.12 mm/rev.

Cutting speed  $v_c$  main application: 120 - 160 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Tool material	CBN
Grade	BU7220
Cutting edge version	G
Cutting depth $a_p$	0.03 - 0.12 mm
Cutting speed $v_c$ main application	120 - 160 m/min

Cutting conditions	continuous
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Feed f	0.04 - 0.12 mm/rev.
Corner radius	0.4 mm
ISO code indexable insert	VBGW 110304
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

### User data

	Suitability	$V_c$	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		