

## Acceptance gauges with numerical tolerance without wear allowance, Type: D



### Order data

|              |               |
|--------------|---------------|
| Order number | 484028 D      |
| GTIN         | 2050001952707 |
| Item class   | 48B           |

### Description

#### IMPORTANT: item is configurable

Tolerance zone: A; B; C; CD; D; E; EF; F; FG; G; H; J; JS; K; M; N; P; R; S; T; U; V; X; Y; Z; ZA; ZB; ZC

Quality: 10; 11; 12; 13; 6; 7; 8; 9

Nominal size: 14.001 - 18 mm, Intervall: 0,001

#### Version:

Measuring body made of first class gauge steel, hardened, stress-relieved, ground, and lapped. Acceptance gauges are made with no wear allowance at the "Go" end.

**Acceptance gauges** with numerical tolerance, e.g. 484028 **28 + 0.01 / - 0.02**.

#### Note:

- **Please state the exact nominal  $\varnothing$  with tolerance band (A-ZC) and quality (6-13) or numeric tolerance ( $\pm$ ).**
- **Intermediate size plug gauges are just double-ended plug gauges in fractional sizes!**

Calibration: L6

Nominal size: 14.001 - 18 mm

### Technical description

|                |   |
|----------------|---|
| Tolerance zone | A |
| Tolerance zone | G |
| Tolerance zone | H |
| Tolerance zone | J |
| Tolerance zone | K |
| Tolerance zone | M |
| Tolerance zone | N |

|                 |                   |
|-----------------|-------------------|
| Tolerance zone  | P                 |
| Tolerance zone  | R                 |
| Tolerance zone  | S                 |
| Tolerance zone  | B                 |
| Tolerance zone  | T                 |
| Tolerance zone  | U                 |
| Tolerance zone  | V                 |
| Tolerance zone  | X                 |
| Tolerance zone  | Y                 |
| Tolerance zone  | Z                 |
| Tolerance zone  | ZA                |
| Tolerance zone  | C                 |
| Tolerance zone  | D                 |
| Tolerance zone  | E                 |
| Tolerance zone  | F                 |
| Tolerance zone  | JS                |
| Tolerance zone  | CD                |
| Tolerance zone  | EF                |
| Tolerance zone  | FG                |
| Tolerance zone  | ZC                |
| Tolerance zone  | ZB                |
| Tolerance value | -1.35 - 2.7       |
| Standard        | DIN 7164          |
| Standard        | DIN 2245-1        |
| Standard        | DIN EN ISO 1938-1 |
| Quality         | 10                |
| Quality         | 9                 |
| Quality         | 8                 |
| Quality         | 7                 |

|                 |                       |
|-----------------|-----------------------|
| Quality         | 12                    |
| Quality         | 11                    |
| Quality         | 6                     |
| Quality         | 13                    |
| Type of gauge   | Acceptance plug gauge |
| Nominal size    | 14.001 - 18 mm        |
| Calibration     | L6                    |
| Type of product | Pug Gauge             |

### Services

|   |           |
|---|-----------|
| Labelling laser-etched Type                                 | 018940    |
| DAkkS calibration "Go" / "No Go" plug gauge maximum Ø 60 mm | 019620 60 |
| Calibration "Go" / "No Go" plug gauge maximum Ø 20 mm       | 018400 20 |
| Calibration "Go" / "No Go" plug gauge maximum Ø 20 mm       | 028300 20 |
| DAkkS calibration "Go" / "No Go" plug gauge maximum Ø 60 mm | 028340 60 |