

Garant**GARANT Master Tap machine tap HSS-E-PM 6HX, AlTiX, MF: 10X1,25****Order data**

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|--------------|----------------|
| Order number | 132905 10X1,25 |
| GTIN | 4045197900975 |
| Item class | 11I |

Description**Version:**

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Technical description

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|---------------------------------------|------------|
| Tolerance class | ISO 2X 6HX |
| Standard | DIN 374 |
| Shank square <input type="checkbox"/> | 5.5 mm |
| Overall length L | 100 mm |
| Shank Ø D _s | 7 mm |
| Thread Ø | 10 mm |
| Tapping hole Ø | 8.8 mm |
| Number of cutting edges Z | 3 |
| Tool material | HSS E PM |
| Number of clamping slots | 3 |
| Thread pitch | 1.25 mm |
| Thread depth | 30 mm |

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|----------------------------------|-----------------------------------|
| Thread type | MF |
| Thread size | M10×1.25 |
| Coating | AlTiX |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for dynamic machining |
| Colour ring | green |
| Series | Master Tap |
| Type of product | Tap |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|-------------|----------------|----------|
| Alu plastics | suitable | 30 m/min | N |
| Aluminium (short chipping) | suitable | 35 m/min | N |
| Alu > 10% Si | suitable | 20 m/min | N |
| Steel < 500 N/mm ² | suitable | 30 m/min | P |
| Steel < 750 N/mm ² | suitable | 30 m/min | P |
| Steel < 900 N/mm ² | suitable | 25 m/min | P |
| Steel < 1100 N/mm ² | suitable | 12 m/min | P |
| Steel < 1400 N/mm ² | suitable | 8 m/min | P |
| INOX < 900 N/mm ² | suitable | 10 m/min | M |
| INOX > 900 N/mm ² | suitable | 8 m/min | M |
| GG(G) | suitable | 20 m/min | K |

| | | | |
|-------------|----------|----------|---|
| CuZn | suitable | 20 m/min | N |
| Uni | suitable | | |
| Oil | suitable | | |
| wet maximum | suitable | | |