



Boring bar set, steel, without IC, right-hand, Type: SET09



Order data

Order number	260038 SET09
GTIN	4045197905574
Item class	29W

Description

Version:

Without through-coolant feed.

Supplied with:

Plastic case

Technical description

ISO code toolholder	S25R SCLCR09
ISO code toolholder	S20R SCLCR09
ISO code toolholder	S16Q SCLCR09
Pack of insert screws	269028 8
suitable indexable insert	CC.. 09T3..
Minimum pre-drill $\varnothing D_{min}$	20 mm
Minimum pre-drill $\varnothing D_{min}$	25 mm
Minimum pre-drill $\varnothing D_{min}$	28 mm

Clamping height L ₂	15 mm
Clamping height L ₂	18 mm
Clamping height L ₂	23 mm
Centre offset L ₃	10.7 mm
Centre offset L ₃	10.5 mm
Centre offset L ₃	14.5 mm
Overall length L	180 mm
Overall length L	200 mm
Overall length L	200 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500