

**Garant****Solid carbide mini milling cutter, AlCrN, Ø e8 DC: 9,7mm****Order data**

Order number	GG1264 9,7
GTIN	4045197907097
Item class	GGN

**Description****Version:**

Shank similar to **DIN 6535 HB**. Improved coating for general-purpose applications in steel and cast iron.

**Same as No. 202264.**

**Technical description**

Flute length $L_c$	11 mm
Shank form	HB
Overall length $L$	55 mm
No. of teeth $Z$	3
Corner chamfer width at 45°	0.3 mm
Shank	DIN 6535 HB to h6
Shank $\varnothing D_s$	10 mm
Cutting edge $\varnothing D_c$	9.7 mm
Feed $f_z$ for side milling in steel < 750 N/mm <sup>2</sup>	0.08 mm
Helix angle	45 degrees

Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.05 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal $\varnothing$	e8
Contents	5
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	$0.5 \times D$ for side milling
Type of product	End / face mill

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable	280 m/min	N
Alu > 10% Si	suitable	200 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	110 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	60 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	70 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	50 m/min	M
GG(G)	suitable	90 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		

dry	suitable only under restricted conditions
Air	suitable

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## Accessories

Solid carbide mini milling cutter Ø e8 DC 9,7 mm	202264 9,7
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