

**HOLEX****HOLEX Pro INOX solid carbide torus cutter HPC DIN 6535 HB, AlCrN, Ø DC / R1:  
8/1,0mm****Order data**

Order number	GG1248 8/1,0
GTIN	4045197908780
Item class	GGN

**Description****Version:**

Dimensions similar to DIN 6527.

For **outstanding tool life**.For use at **high cutting speeds, particularly suitable even for steels up to approx. 1100N/mm<sup>2</sup>**.**Same as No. 206348.****Technical description**

Overall length L	63 mm
No. of teeth Z	4
Shank	DIN 6535 HB to h6
Shank Ø D <sub>s</sub>	8 mm
Cutting edge Ø D <sub>c</sub>	8 mm
Flute length L <sub>c</sub>	21 mm
Overhang length L <sub>1</sub> incl. recess	25 mm

Feed $f_z$ for side milling in INOX > 900 N/mm <sup>2</sup>	0.035 mm
Feed $f_z$ for copy milling in stainless steel > 900 N/mm <sup>2</sup>	0.043 mm
Recess $\varnothing D_1$	7.7 mm
Corner radius $R_1$	1 mm
Helix angle	35 degrees
Contents	5
Series	Pro Inox
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	f8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Cutting width $a_e$ for milling operation	0.3×D for side milling
Machining strategy	HPC
Shank tolerance	h6
Type of product	Torus cutter

## User data

	Suitability	$V_c$	ISO code
Steel < 500 N/mm <sup>2</sup>	suitable	240 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	220 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	180 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	180 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	150 m/min	P

TOOLOX 33	suitable only under restricted conditions	115 m/min	H
TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm <sup>2</sup>	suitable	100 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

## Accessories

HOLEX Pro INOX solid carbide torus cutterHPC DIN 6535  
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