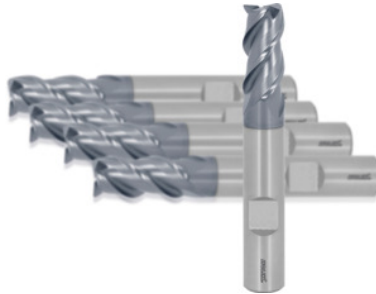




Value pack solid carbide milling cutter, 5 pieces, Ø e8 DC: 18mm



Order data

Order number	GG1296 18
GTIN	4045197908025
Item class	GGN

Description

Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Same as No. 202296.

Technical description

No. of teeth Z	3
Overall length L	92 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.15 mm
Shank	DIN 6535 HB to h6
Cutting edge Ø D _c	18 mm
Tolerance nominal Ø	e8
Shank form	HB
Flute length L _c	32 mm
Corner chamfer width at 45°	0.4 mm

Direction of infeed	horizontal, oblique and vertical
Shank $\varnothing D_s$	18 mm
Feed f_z for slot milling in steel $< 750 \text{ N/mm}^2$	0.09 mm
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Contents	5
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.3xD for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Alu $> 10\% \text{ Si}$	suitable only under restricted conditions	160 m/min	N
Steel $< 500 \text{ N/mm}^2$	suitable	100 m/min	P
Steel $< 750 \text{ N/mm}^2$	suitable	80 m/min	P
Steel $< 900 \text{ N/mm}^2$	suitable	70 m/min	P
Steel $< 1100 \text{ N/mm}^2$	suitable	50 m/min	P
INOX $< 900 \text{ N/mm}^2$	suitable	60 m/min	M
INOX $> 900 \text{ N/mm}^2$	suitable only under restricted conditions	40 m/min	M
GG(G)	suitable	75 m/min	K
Uni	suitable only under restricted conditions		

wet maximum	suitable
wet minimum	suitable
dry	suitable only under restricted conditions
Air	suitable

Accessories

Solid carbide milling cutter Ø e8 DC 18 mm	202296 18
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