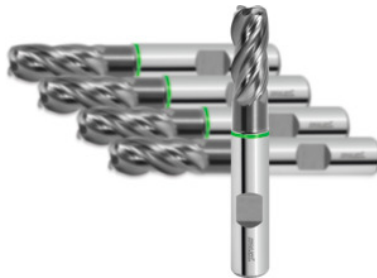



HOLEX Pro Steel solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 6/1,5mm

Order data

Order number	GG1357 6/1,5
GTIN	4045197909114
Item class	GGN

Description
Version:

Tolerance: Corner radius $R_1 = \pm 0.03$ mm.

HPC milling cutters with various corner radii for all radial transitions.

Optimised flute form, eccentric relief ground, generous chip spaces.

Same as No. 206357.

Technical description

Overall length L	57 mm
Shank Ø D _s	6 mm
Shank	DIN 6535 HB to h6
Cutting edge Ø D _c	6 mm
Overhang length L ₁ incl. recess	21 mm
No. of teeth Z	4
Feed f _z for slot milling in steel < 900 N/mm ²	0.04 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.05 mm
Corner radius R ₁	1.5 mm

Flute length L_c	13 mm
Recess $\varnothing D_1$	5.5 mm
Helix angle	38 degrees
Contents	5
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal \varnothing	0 / -0.03
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	0.3×D for side milling
Machining strategy	HPC
Colour ring	green
Type of product	Torus cutter

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	240 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	160 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	250 m/min	K
Uni	suitable		

wet maximum	suitable
wet minimum	suitable only under restricted conditions
dry	suitable
Air	suitable

Accessories

HOLEX Pro Steel solid carbide torus cutterHPC Ø DC / R1
6/1,5 mm

206357 6/1,5