


HOLEX Pro Steel solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 6/2,0mm

Order data

Order number	GG1357 6/2,0
GTIN	4045197909121
Item class	GGN

Description
Version:

Tolerance: Corner radius $R_1 = \pm 0.03$ mm.

HPC milling cutters with various corner radii for all radial transitions.

Optimised flute form, eccentric relief ground, generous chip spaces.

Same as No. 206357.

Technical description

Shank	DIN 6535 HB to h6
Overhang length L_1 incl. recess	21 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.04 mm
Overall length L	57 mm
Corner radius R_1	2 mm
Recess Ø D_1	5.5 mm
Flute length L_c	13 mm
Cutting edge Ø D_c	6 mm
No. of teeth Z	4

Feed f_z for side milling in steel < 900 N/mm ²	0.05 mm
Shank $\varnothing D_s$	6 mm
Helix angle	38 degrees
Contents	5
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal \varnothing	0 / -0.03
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
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Machining strategy	HPC
Colour ring	green
Type of product	Torus cutter

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	240 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	160 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	250 m/min	K
Uni	suitable		

wet maximum	suitable
wet minimum	suitable only under restricted conditions
dry	suitable
Air	suitable

Accessories

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