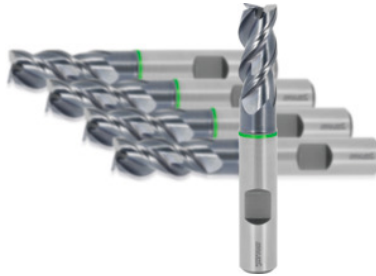



HOLEX Pro Steel solid carbide roughing end mill HPC, TiAlN, Ø DC: 6mm

Order data

Order number	GG1414 6
GTIN	4045197908186
Item class	GGN

Description
Version:

For **roughing and finishing**.

Up to 1×D into solid material **at very high feed rates** with smooth cutting action.

Same as No. 202414.

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Technical description

Tolerance nominal Ø	0 / -0.03
Overhang length L ₁ incl. recess	21 mm
Flute length L _c	13 mm
Shank	DIN 6535 HB to h6
Shank Ø D _s	6 mm
No. of teeth Z	3
Corner chamfer width at 45°	0.2 mm
Recess Ø D ₁	5.5 mm

Feed f_z for slot milling in steel < 900 N/mm ²	0.04 mm
Cutting edge $\varnothing D_c$	6 mm
Overall length L	57 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.05 mm
Direction of infeed	horizontal, oblique and vertical
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Contents	5
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Cutting width a_e for milling operation	0.4xD for side milling
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	170 m/min	P
Steel < 1100 N/mm ²	suitable	150 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	80 m/min	M

GGG	suitable	190 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

HOLEX Pro Steel solid carbide roughing end millHPC Ø DC
6 mm

202414 6