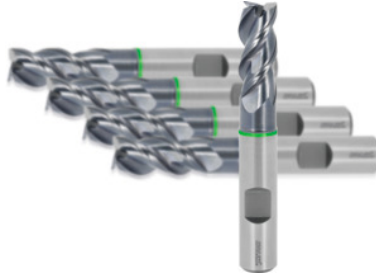


HOLEX
Value pack HOLEX Pro Steel HPC solid carbide roughing end mill, 5 pieces, Ø DC: 9,7mm

Order data

Order number	GG1414 9,7
GTIN	4045197908216
Item class	GGN

Description
Version:

 For **roughing and finishing**.

 Up to 1×D into solid material **at very high feed rates** with smooth cutting action.

Same as No. 202414.
Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Technical description

Flute length L_c	22 mm
Tolerance nominal \varnothing	0 / -0.03
Feed f_z for slot milling in steel < 900 N/mm ²	0.06 mm
Recess $\varnothing D_1$	9.2 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.08 mm
Shank	DIN 6535 HB to h6
No. of teeth Z	3

Cutting edge $\varnothing D_c$	9.7 mm
Direction of infeed	horizontal, oblique and vertical
Corner chamfer width at 45°	0.3 mm
Overall length L	72 mm
Overhang length L_1 incl. recess	32 mm
Shank $\varnothing D_s$	10 mm
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Contents	5
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Cutting width a_e for milling operation	0.4×D for side milling
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	170 m/min	P
Steel < 1100 N/mm ²	suitable	150 m/min	P

INOX < 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GGG	suitable	190 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

HOLEX Pro Steel solid carbide roughing end millHPC Ø DC
9,7 mm

202414 9,7