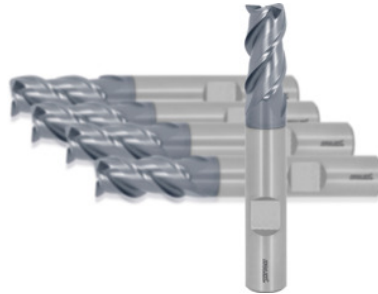



Solid carbide milling cutter, AlCrN, Ø e8 DC: 3,5mm

Order data

Order number	GG1296 3,5
GTIN	4045197907844
Item class	GGN

Description
Version:

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Same as No. 202296.

Technical description

Shank form	HB
Shank Ø D _s	6 mm
Corner chamfer width at 45°	0.13 mm
Shank	DIN 6535 HB to h6
Overall length L	57 mm
Flute length L _c	11 mm
Feed f _z for side milling in steel < 750 N/mm ²	0.025 mm
Feed f _z for slot milling in steel < 750 N/mm ²	0.02 mm
No. of teeth Z	3

Tolerance nominal \varnothing	e8
Cutting edge $\varnothing D_c$	3.5 mm
Direction of infeed	horizontal, oblique and vertical
Helix angle	45 degrees
Corner chamfer angle	45 degrees
Contents	5
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Alu > 10% Si	suitable only under restricted conditions	160 m/min	N
Steel < 500 N/mm ²	suitable	100 m/min	P
Steel < 750 N/mm ²	suitable	80 m/min	P
Steel < 900 N/mm ²	suitable	70 m/min	P
Steel < 1100 N/mm ²	suitable	50 m/min	P
INOX < 900 N/mm ²	suitable	60 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	40 m/min	M
GG(G)	suitable	75 m/min	K
Uni	suitable only under restricted conditions		

wet maximum	suitable
wet minimum	suitable
dry	suitable only under restricted conditions
Air	suitable

Accessories

Solid carbide milling cutter Ø e8 DC 3,5 mm	202296 3,5
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