

# Torque wrench with reversible ratchet, maximum torque: 320N·m



## Order data

Order number	656050 320
GTIN	4045197302243
Item class	61E

# **Description**

#### **Version:**

Handy and very compact single-arm torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Acoustic and perceptible "click effect" ensures particularly easy use and accurate setting of the desired torque.

With built-in reversible ratchet with ejector – for left-hand and right-hand tightening.

#### **Units of measure: Nm**

#### **Function:**

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

#### **Application:**

For medium to larger batch productions.

### Standard:

Geprüft nach DIN EN ISO 6789.

#### **Accuracy:**

Of the displayed value only for right-hand tightening: ±3 %

#### **Cutting dataa:**

#### Legend for drawing and formula:

 $I_1$  = Lever length without plug-in head

 $I_2$  = Adjusted reference dimension on the torque wrench

 $I_3$  = Lever length including factory calibration reference dimension

 $I_4$  = Reference dimension of the plug-in head

L = Total length of the tool

 $T_1$  = Torque to be set

 $T_2$  = Specified torque



## Note:

Calibration is only possible for right-hand tightening.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

# **Technical description**

maximum torque	320 Nm
Weight	1400 g
Display	analogue
Square drive	1/2 in
Torque measuring accuracy	±3 %
Direction of tightening	For right and left-hand tightening
Scale graduation, 1 graduation =	2 Nm
Torque range	60 - 320 Nm
Lever length including factory calibration reference dimension [I <sub>3</sub> ]	538 mm
Measurement process	Torque
Overall length L	633 mm
Adjustable trigger value	adjustable
Setting the trigger value	with adjustment scale
Trigger principle	mechanical short-travel release
Reversible reading	Nm
Standard	DIN EN ISO 6789
Feedback	triggering
Connection format	Push-through square drive (ratchet)
Calibration	01
Test certificate	Manufacturer's test certificate
Data can be recorded	no
Measurement technology	mechanical
Release signalling	akustisk
Release signalling	haptisk

Type of product	Torque Wrench
Services	
DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000
CalibrationTorque wrench maximum torque 400 N·m	020010 400
Accessories	
Spare parts assortment for ratchet Square drive 1/2 in	656051 1/2