

### Torque wrench base unit without plug-in head, maximum torque: 60N·m



#### **Order data**

Order number	656055 60
GTIN	4045197302267
Item class	61E

### **Description**

#### **Version:**

Handy and very compact one-armed torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Acoustic and perceptible "click effect" ensures particularly easy use and accurate setting of the desired torque.

Basic tool with **square plug-in socket** (without plug-in head). Suitable spare jaws No. 657582 - 657950.

**Units of measure: Nm** 

#### **Function:**

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

#### **Application:**

For medium to larger batch productions.

#### **Standard:**

Tested to DIN EN ISO 6789.

#### **Accuracy:**

Of the displayed value only for right-hand tightening: ±3 %

#### **Cutting dataa:**

#### Legend for drawing and formula:

 $I_1$  = Lever length without plug-in head

 $I_2$  = Adjusted reference dimension on the torque wrench

 $I_3$  = Lever length including factory calibration reference dimension

 $I_4$  = Reference dimension of the plug-in head

L = Total length of the tool

 $T_1 = Torque to be set$ 

## Data sheet

## $T_2$ = Specified torque

### Note:

Calibration is only possible for right-hand tightening.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

## **Technical description**

maximum torque	60 Nm
Display	analogue
Socket for plug-in head	9×12 mm
Torque measuring accuracy	±3 %
Direction of tightening	For right and left-hand tightening
Exchangeable tool	Plug-in head
Scale graduation, 1 graduation =	0.5 Nm
Torque range	10 - 60 Nm
Lever length without plug-in head [l <sub>1</sub> ]	254 mm
Setting the trigger value	with adjustment scale
Adjusted reference dimension on the torque wrench $[I_2]$	17.5 mm
Trigger principle	mechanical short-travel release
Lever length including factory calibration reference dimension $\left[I_3\right]$	271.5 mm
Feedback	triggering
Connection format	for plug-in heads (rectangular socket)
Overall length L	278 mm
Adjustable trigger value	adjustable
Reversible reading	Nm
Measurement process	Torque
Standard	DIN EN ISO 6789
Calibration	01
Test certificate	Manufacturer's test certificate
Data can be recorded	no

# Data sheet

Measurement technology	mechanical
Release signalling	akustisk
Release signalling	haptisk
Type of product	Torque Wrench

# Suitable products

https://www.hoffmann-group.com/GB/en/hom/p/656055-60