

Torque wrench base unit without plug-in head, maximum torque: 200N·m



Order data

Order number	656055 200
GTIN	4045197302281
Item class	61E

Description

Version:

Handy and very compact one-armed torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Acoustic and perceptible "click effect" ensures particularly easy use and accurate setting of the desired torque.

Basic tool with **square plug-in socket** (without plug-in head). Suitable spare jaws No. 657582 - 657950.

Units of measure: Nm

Function:

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

Application:

For medium to larger batch productions.

Standard:

Geprüft nach DIN EN ISO 6789.

Accuracy:

Of the displayed value only for right-hand tightening: ±3 %

Cutting dataa:

Legend for drawing and formula:

 I_1 = Lever length without plug-in head

 I_2 = Adjusted reference dimension on the torque wrench

 I_3 = Lever length including factory calibration reference dimension

 I_4 = Reference dimension of the plug-in head

L = Total length of the tool

 $T_1 = Torque to be set$



T_2 = Specified torque

Note:

Calibration is only possible for right-hand tightening.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

Technical description

Display	analogue
maximum torque	200 Nm
Socket for plug-in head	14×18 mm
Torque measuring accuracy	±3 %
Direction of tightening	For right and left-hand tightening
Exchangeable tool	Plug-in head
Scale graduation, 1 graduation =	1 Nm
Torque range	40 - 200 Nm
Trigger principle	mechanical short-travel release
Setting the trigger value	with adjustment scale
Feedback	triggering
Standard	DIN EN ISO 6789
Adjusted reference dimension on the torque wrench $[I_2]$	25 mm
Connection format	for plug-in heads (rectangular socket)
Adjustable trigger value	adjustable
Measurement process	Torque
Lever length including factory calibration reference dimension $\left[I_3\right]$	423 mm
Lever length without plug-in head [l ₁]	398 mm
Reversible reading	Nm
Overall length L	471 mm
Calibration	01
Test certificate	Manufacturer's test certificate
Data can be recorded	no



Release signalling	akustisk
Release signalling	haptisk
Measurement technology	mechanical
Type of product	Torque Wrench

Services

CalibrationTorque wrench maximum torque 400 N·m	020010 400
DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000