

**Garant**
**Torque wrench base unit without plug-in head, maximum torque: 320N·m**

**Order data**

Order number	656055 320
GTIN	4045197302298
Item class	61E

**Description**
**Version:**

Handy and very compact one-armed torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Acoustic and perceptible "click effect" ensures particularly easy use and accurate setting of the desired torque.

Basic tool with **square plug-in socket** (without plug-in head). Suitable spare jaws No. 657582 - 657950.

**Units of measure:** Nm

**Function:**

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

**Application:**

For medium to larger batch productions.

**Standard:**

Geprüft nach DIN EN ISO 6789.

**Accuracy:**

Of the displayed value **only for right-hand tightening:**  $\pm 3 \%$

**Cutting dataa:**
**Legend for drawing and formula:**

$l_1$  = Lever length without plug-in head

$l_2$  = Adjusted reference dimension on the torque wrench

$l_3$  = Lever length including factory calibration reference dimension

$l_4$  = Reference dimension of the plug-in head

L = Total length of the tool

$T_1$  = Torque to be set

$T_2$  = Specified torque

**Note:**

Calibration is only possible for right-hand tightening.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

## Technical description

maximum torque	320 Nm
Display	analogue
Socket for plug-in head	14×18 mm
Torque measuring accuracy	±3 %
Direction of tightening	For right and left-hand tightening
Exchangeable tool	Plug-in head
Scale graduation, 1 graduation =	2 Nm
Torque range	60 - 320 Nm
Setting the trigger value	with adjustment scale
Reversible reading	Nm
Measurement process	Torque
Trigger principle	mechanical short-travel release
Feedback	triggering
Adjusted reference dimension on the torque wrench [I <sub>2</sub> ]	25 mm
Lever length without plug-in head [I <sub>1</sub> ]	524 mm
Lever length including factory calibration reference dimension [I <sub>3</sub> ]	549 mm
Adjustable trigger value	adjustable
Connection format	for plug-in heads (rectangular socket)
Standard	DIN EN ISO 6789
Overall length L	596 mm
Calibration	O1
Test certificate	Manufacturer's test certificate
Data can be recorded	no

Release signalling	akustisk
Release signalling	haptisk
Measurement technology	mechanical
Type of product	Torque Wrench

## Services

DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000
CalibrationTorque wrench maximum torque 400 N·m	020010 400