



Torque wrench base unit without plug-in head, maximum torque: 200N·m

Order data

Order number	656510 200
GTIN	4000896026135
Item class	630

Description

Version:

Handy and very compact single-arm torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Basic tool with **square plug-in socket** (without plug-in head).

Suitable spare jaws No. 657582 - 657950.

Units of measure: Nm

Function:

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

Application:

For medium to larger batch productions.

Standard:

Geprüft nach DIN EN ISO 6789.

Accuracy:

Of the displayed value **only for right-hand tightening:** $\pm 2\%$.

Cutting dataa:

Legend for drawing and formula:

l_1 = Lever length without plug-in head

l_2 = Adjusted reference dimension on the torque wrench

l_3 = Lever length including factory calibration reference dimension

l_4 = Reference dimension of the plug-in head

L = Total length of the tool

T_1 = Torque to be set

T_2 = Specified torque

Note:

Calibration is only possible for right-hand tightening.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

Technical description

Weight	1050 g
maximum torque	200 Nm
Display	analogue
Socket for plug-in head	14×18 mm
Torque measuring accuracy	±2 %
Direction of tightening	For right and left-hand tightening
Exchangeable tool	Plug-in head
Scale graduation, 1 graduation =	1 Nm
Torque range	40 - 200 Nm
Measurement process	Torque
Lever length without plug-in head [l ₁]	438 mm
Connection format	for plug-in heads (rectangular socket)
Standard	DIN EN ISO 6789
Lever length including factory calibration reference dimension [l ₃]	476.5 mm
Trigger principle	mechanical short-travel release
Adjustable trigger value	adjustable
Adjusted reference dimension on the torque wrench [l ₂]	38.5 mm
Feedback	triggering
Setting the trigger value	with adjustment scale
Overall length L	510 mm
Reversible reading	Nm
Calibration	O1
Test certificate	Manufacturer's test certificate
Data can be recorded	no
Measurement technology	mechanical
Release signalling	akustisk

Release signalling	haptisk
Type of product	Torque Wrench

Services

CalibrationTorque wrench maximum torque 400 N·m	020010 400
DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000

Accessories

Plug-in ratchet slim with recessed reverser Type-Square drive 2-1/2 in	657640 2-1/2
Plug-in ratchet slim with recessed reverser Type-Square drive 2-3/8 in	657640 2-3/8