

**Garant****Clamping sleeve, cylindrical, ER collet: 25****Order data**

Order number	319291 25
GTIN	4045197922892
Item class	31V

**Description****Version:****Quick-change boring bar system.**

To accept the external diameter in a standard boring bar holder or indexable drill holder.

**Application:**

For internal machining with boring bars.

**Supplied with:**

Including clamping nut with an external thread.

**Note:**

Pre-setting e.g. using GARANT No. 354760 VG1 or 355010 VGBASIC with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

ER collets can also be clamped directly.

**Technical description**

Ø d <sub>1</sub>	32 mm
suitable for	No. 319285
Thread M	M32×1.5

Base toolholder $\varnothing d_2$	41.5 mm
$l_2$ with exchangeable adapter	49.5 mm
$l_2$ with ER collet	21 mm
Type of product	Clamping sleeve