

**HSS combination tap bit, for threads: M4****Order data**

Order number	676306 M4
GTIN	4013288119049
Item class	63H

**Description****Version:**

1/4 inch hexagon shank to DIN 3126 C 6.3.

**Advantage:**

Quick and uncomplicated changes between drill, countersink, and screw bits.

**Application:**

Ideal for repair and assembly work in mobile situations.

**1 tool for 3 operations:**

drill tapping hole – tap thread – deburr / countersink.

**For use in power drills with forward and reverse drive.**

Application for type of drilling: up to 1xD for through holes

overall length: 39 mm

Shaft length: 12 mm

Drill length a: 6 mm

Twist drill Ø: 3.3 mm

Pitch: 0.7 mm

**Technical description**

overall length	39 mm
Shaft length	12 mm
Twist drill Ø	3.3 mm
Pitch	0.7 mm
Drill length a	6 mm
for threads	M4

Manufacturer's designation	847 HSS
Thread type	M
Tool material	HSS
Point angle	60 °
Tolerance class	ISO 2 6H
Flank angle	60 °
Application for type of drilling	up to 1×D for through holes
Bit hexagon shank	C 6,3
Type of product	Tap bit