

**Garant**
**HSS jobber drill W, uncoated, Ø DC h8: 8,6mm**

**Order data**

Order number	114200 8,6
GTIN	4045197015945
Item class	11B

**Description**
**Version:**

Standard core without core taper.  
 Precision ground point.  
 Ground flute with high helix.  
 Bright ground surface finish.  
 With point geometry shape A from size 2.0 mm.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

**Technical description**

Flute length $L_c$	81 mm
Number of cutting edges Z	2
Nominal $\varnothing D_c$	8.6 mm
Tolerance nominal $\varnothing$	h8
Shank $\varnothing D_s$	8.6 mm
Overall length L	125 mm
Feed f in long-chipping aluminium plastics	0.18 mm/rev.
Standard	DIN 338
recommended maximum drilling depth $L_2$	68.1 mm
Point angle	130 degrees
Shank	Plain shank

Coating	uncoated
Tool material	HSS
Type	W
Helix angle	35-40 degrees
Through-coolant	no
Colour ring	yellow
Type of product	Jobber drill

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	45 m/min	N
Alu > 10% Si	suitable only under restricted conditions	40 m/min	N
Oil	suitable		
wet maximum	suitable		