

Garant
Standard keyway broaching toolholder \varnothing DS 20 mm, from slot width m: 2mm


Order data

Order number	290354 2
GTIN	4045197926654
Item class	29K

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

suitable for slot width m	2 mm
Centre offset L_3	3.65 mm
Min. pre-drilling - \varnothing D_{min}	7.03 mm
Reach L_1	25 mm
Screw	290399 1
Shank \varnothing	20 mm
Tool holder \varnothing D_1	6.5 mm
Through-coolant	yes

Shank length L _s	50 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool