

**Garant**
**Standard keyway broaching toolholder  $\varnothing$  DS 20 mm, from slot width m: 6mm**


## Order data

Order number	290354 6
GTIN	4045197926692
Item class	29K

## Description

### Attention:

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

### Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.**

## Technical description

Reach $L_1$	56 mm
suitable for slot width m	6; 8 mm
Screw	290399 2
Centre offset $L_3$	9 mm
Min. pre-drilling - $\varnothing$ $D_{min}$	17.49 mm
Min. pre-drilling - $\varnothing$ $D_{min}$	17.85 mm
Shank $\varnothing$	20 mm
Tool holder $\varnothing$ $D_1$	16 mm

Through-coolant	yes
Shank length L <sub>s</sub>	50 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool