

**Garant**

eco screw-on toolholder, short, right-hand, Shank / insert size: 25/11mm


**Order data**

Order number	260294 25/11
GTIN	4251414915060
Item class	21U

**Description**
**Version:**

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

**Note:**

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: SDJCR/L 2525X11

suitable indexable insert: DC.. 11T3..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 32 mm

Overall length L: 104.5 mm

Pack of insert screws: 269023 3

**Technical description**

Pack of insert screws	269023 3
Insert size	11 mm
ISO code toolholder	SDJCR/L 2525X11
Shim screw	269013 1
Head length L <sub>1</sub>	32 mm
suitable indexable insert	DC.. 11T3..
Shank size	25 mm
Functional width L <sub>4</sub>	32 mm
Overall length L	104.5 mm
Shim	269007 1
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15