

Garant
eco screw-on toolholder, short, right-hand, Shank / insert size: 20/11mm

Order data

Order number	260294 20/11
GTIN	
Item class	21U

Description
Version:

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Technical description

Functional width L ₄	25 mm
Head length L ₁	32 mm
Shim	269007 1
Shim screw	269013 1
Overall length L	92 mm
Insert size	11 mm
Pack of insert screws	269023 3
suitable indexable insert	DC.. 11T3..
ISO code toolholder	SDJCR/L 2020X11

Shank size	20 mm
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500