

**Garant**
**eco clamping toolholder, short, right-hand, Shank size / insert size: 25/15mm**

**Order data**

Order number	250614 25/15
GTIN	4045197927316
Item class	21U

**Description**
**Version:**

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

**Note:**

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2525X15

suitable indexable insert: DN.. 1506..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 38 mm

Overall length L: 109.5 mm

Shim: 259033 3

**Technical description**

Shim	259033 3
Functional width L <sub>4</sub>	32 mm
suitable indexable insert	DN.. 1506..
Clamp, screw, spring	259036 11
ISO code toolholder	DDJNR/L 2525X15

Head length L <sub>1</sub>	38 mm
Overall length L	109.5 mm
Shim screw	259027 2
Insert size	15 mm
Shank size	25 mm
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle $\kappa$	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

---

## Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX10	674248 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500