

Garant
eco clamping toolholder, short, right-hand, Shank size / insert size: 25/08 mm

Order data

Order number	251908 25/08
GTIN	4045197927378
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DWLNR/L 2525X08

suitable indexable insert: WN.. 0804..

Functional width L_4 : 32 mm

Head length L_1 : 32 mm

Overall length L: 104.5 mm

Shim: 259033 6

Technical description

ISO code toolholder	DWLNR/L 2525X08
Insert size	8 mm
Shim screw	259027 4
Overall length L	104.5 mm

Shim	259033 6
suitable indexable insert	WN.. 0804..
Head length L ₁	32 mm
Shank size	25 mm
Clamp, screw, spring	259036 10
Functional width L ₄	32 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 °
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10