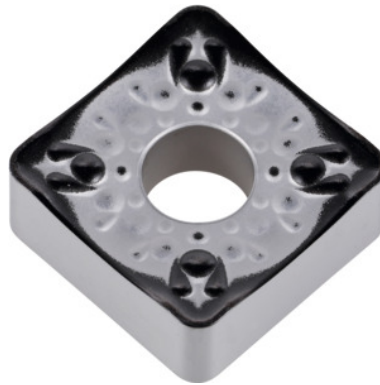


Garant
SNMM 120412, Grade: HB7140-1


Order data

| | |
|--------------|-----------------|
| Order number | 251386 HB7140-1 |
| GTIN | 4045197928368 |
| Item class | 21G |

Description

SNMM 120412 HB7140-1 Corner radius: 1.2 mm
 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 12 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 40 - 180 m/min |
| Cutting conditions | slightly interrupted |
| Chip breaker | VR |
| Main application | M |
| Feed f | 0.4 - 1.2 mm/rev. |
| Grade | HB7140-1 |
| Corner radius | 1.2 mm |

| | |
|-------------------------------|------------------------------|
| Cutting depth a_p | 2 - 12 mm |
| Finishing/roughing assignment | Roughing |
| Tool material | Carbide |
| ISO code indexable insert | SNMM 120412 |
| Number of changes/inserts | 8 |
| Type of product | Indexable insert for turning |