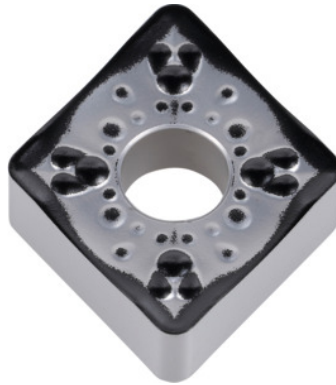


**Garant**
**CNMM 120416, Type: HB7140-1**


### Order data

Order number	250455 HB7140-1
GTIN	4045197928061
Item class	21G

### Description

CNMM 120416 HB7140-1 Grade: HB7140-1  
 Chip breaker: VR  
 Cutting depth  $a_p$ : 2 - 8 mm  
 Feed  $f$ : 0.2 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 180 m/min

### Technical description

Grade	HB7140-1
Feed $f$	0.2 - 0.8 mm/rev.
Cutting depth $a_p$	2 - 8 mm
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	40 - 180 m/min
Main application	M
Finishing/roughing assignment	Roughing

Corner radius	1.6 mm
Tool material	Carbide
Chip breaker	VR
ISO code indexable insert	CNMM 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning