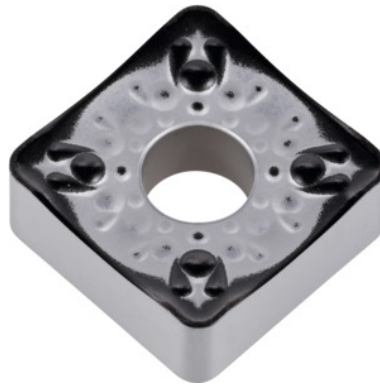


Garant
SNMM 190624, Grade: HB7140-1


Order data

Order number	251394 HB7140-1
GTIN	4045197928382
Item class	21G

Description

SNMM 190624 HB7140-1 Corner radius: 2.4 mm
 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 12 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

Main application	M
Cutting conditions	slightly interrupted
Chip breaker	VR
Feed f	0.4 - 1.2 mm/rev.
Cutting depth a_p	2 - 12 mm
Cutting speed v_c main application	40 - 180 m/min
Grade	HB7140-1

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMM 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning