

**Garant**
**CNMM 190616, Grade: HB7120-1**


### Order data

Order number	250464 HB7120-1
GTIN	4045197928115
Item class	21G

### Description

CNMM 190616 HB7120-1 Grade: HB7120-1  
 Chip breaker: VR  
 Cutting depth  $a_p$ : 2 - 8 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 210 m/min

### Technical description

Corner radius	1.6 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	60 - 210 m/min
Chip breaker	VR
Feed $f$	0.4 - 1.2 mm/rev.
Grade	HB7120-1
Cutting depth $a_p$	2 - 8 mm

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning