

**Garant****CNMG 190616, Grade: HB7120-1**

## Order data

Order number	250341 HB7120-1
GTIN	4045197928016
Item class	21G

## Description

CNMG 190616 HB7120-1 Grade: HB7120-1  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Main application	M
Chip breaker	VG
Cutting depth $a_p$	1.5 - 6 mm
Feed $f$	0.25 - 0.6 mm/rev.
Cutting conditions	continuous
Grade	HB7120-1
Corner radius	1.6 mm

Cutting speed $v_c$ main application	70 - 240 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning