

Garant
CNMM 190616, Grade: HB7140-1


Order data

Order number	250464 HB7140-1
GTIN	4045197928122
Item class	21G

Description

CNMM 190616 HB7140-1 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.2 - 0.8 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

Grade	HB7140-1
Feed f	0.2 - 0.8 mm/rev.
Main application	M
Corner radius	1.6 mm
Cutting depth a_p	2 - 8 mm
Chip breaker	VR
Cutting conditions	slightly interrupted

Cutting speed v_c main application	40 - 180 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning