

**Garant**
**SNMG 190616, Grade: HB7140-1**


## Order data

Order number	251238 HB7140-1
GTIN	4045197928320
Item class	21G

## Description

SNMG 190616 HB7140-1 Corner radius: 1.6 mm  
 Grade: HB7140-1  
 Chip breaker: VM  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 4 mm
Chip breaker	VM
Grade	HB7140-1
Feed $f$	0.1 - 0.4 mm/rev.
Main application	M
Corner radius	1.6 mm

Cutting speed $v_c$ main application	60 - 230 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 190616
Number of changes/inserts	8
Type of product	Indexable insert for turning