

**Garant****CNMM 190624, Grade: HB7120-1**

## Order data

Order number	250466 HB7120-1
GTIN	4045197928139
Item class	21G

## Description

CNMM 190624 HB7120-1 Grade: HB7120-1  
Chip breaker: VR  
Cutting depth  $a_p$ : 2 - 8 mm  
Feed  $f$ : 0.4 - 1.2 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 210 m/min

## Technical description

Grade	HB7120-1
Main application	M
Cutting speed $v_c$ main application	60 - 210 m/min
Chip breaker	VR
Cutting depth $a_p$	2 - 8 mm
Feed $f$	0.4 - 1.2 mm/rev.
Cutting conditions	continuous

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning