

**Garant**
**CNMM 190624, Grade: HB7140-1**


## Order data

Order number	250466 HB7140-1
GTIN	4045197928146
Item class	21G

## Description

CNMM 190624 HB7140-1 Grade: HB7140-1  
 Chip breaker: VR  
 Cutting depth  $a_p$ : 2 - 8 mm  
 Feed  $f$ : 0.2 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 180 m/min

## Technical description

Corner radius	2.4 mm
Feed $f$	0.2 - 0.8 mm/rev.
Chip breaker	VR
Main application	M
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	40 - 180 m/min
Grade	HB7140-1

Cutting depth $a_p$	2 - 8 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning