

**Garant**
**CNMG 190624, Grade: HB7140-1**


### Order data

Order number	250343 HB7140-1
GTIN	4045197928047
Item class	21G

### Description

CNMG 190624 HB7140-1 Grade: HB7140-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 6 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 210 m/min

### Technical description

Main application	M
Grade	HB7140-1
Cutting conditions	slightly interrupted
Cutting depth $a_p$	1.5 - 6 mm
Feed $f$	0.25 - 0.6 mm/rev.
Corner radius	2.4 mm
Cutting speed $v_c$ main application	50 - 210 m/min

Chip breaker	VG
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning