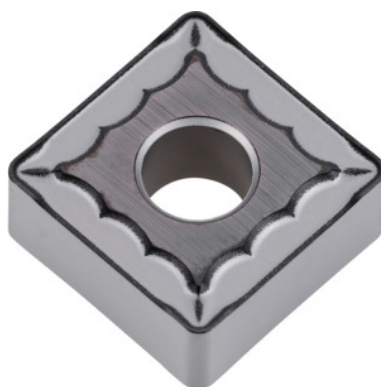


Garant**SNMG 190624, Grade: HB7140-1**

Order data

Order number	251338 HB7140-1
GTIN	4045197928344
Item class	21G

Description

SNMG 190624 HB7140-1 Corner radius: 2.4 mm
Grade: HB7140-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 9 mm
Feed f : 0.25 - 0.8 mm/rev.
Cutting speed v_c main application: 50 - 210 m/min

Technical description

Cutting depth a_p	1.5 - 9 mm
Cutting conditions	slightly interrupted
Chip breaker	VG
Cutting speed v_c main application	50 - 210 m/min
Feed f	0.25 - 0.8 mm/rev.
Main application	M
Grade	HB7140-1

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning