

**Garant**
**DNMG 150408, Grade: HB7140-1**


### Order data

Order number	250672 HB7140-1
GTIN	4045197928658
Item class	21G

### Description

DNMG 150408 HB7140-1 Grade: HB7140-1  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 260 m/min

### Technical description

Corner radius	0.8 mm
Grade	HB7140-1
Cutting speed $v_c$ main application	70 - 260 m/min
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.3 - 2 mm
Chip breaker	VS
Main application	M

Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Type of product	Indexable insert for turning