

**Garant****DNMG 150404, Type: HB7120-1**

## Order data

Order number	250767 HB7120-1
GTIN	4045197928665
Item class	21G

## Description

DNMG 150404 HB7120-1 Grade: HB7120-1  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 5 mm  
Feed  $f$ : 0.2 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 260 m/min

## Technical description

Cutting speed $v_c$ main application	80 - 260 m/min
Cutting depth $a_p$	0.5 - 5 mm
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	continuous
Feed $f$	0.2 - 0.5 mm/rev.

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	VM
Grade	HB7120-1
Main application	M
Coating	coated
ISO code indexable insert	DNMG 150404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning