

**Garant****DNMG 150408, Type: HB7120-1**

## Order data

Order number	250868 HB7120-1
GTIN	4045197928726
Item class	21G

## Description

DNMG 150408 HB7120-1 Grade: HB7120-1  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Feed $f$	0.25 - 0.6 mm/rev.
Main application	M
Cutting depth $a_p$	1.5 - 6 mm
Grade	HB7120-1
Finishing/roughing assignment	Roughing
Cutting speed $v_c$ main application	70 - 240 m/min
Tool material	Carbide

Cutting conditions	continuous
Corner radius	0.8 mm
Chip breaker	VG
Coating	coated
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Type of product	Indexable insert for turning